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RBW6405G00332-3G
Job Sheet 199275



Part No: RBW6405G00332-3G

Job Qty: 1 pcs

Part Name: Tail Rotor Pitch Control Adjustment Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/16/19

Job Tracking No:

Due Date: 10/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18548

Note: DWG RBW6405G00332-3G Rev. 5 IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	10/21/19		0.00	0.50	Small Fab - 1		M/L
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	10/21/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	QC	1 pcs	10/21/19		0.00	0.00	N/A		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/21/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S221673



Part: RBW6405G00332-3G

Job No: 199275

Serial No/Batch: S221673

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/10/19

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					Packaging 3 - 4 - B4B					
					Packaging 3 - 5 - B4B					
					Packaging 3 - 6 - B4B					
					Packaging 3 - 7 - B4B					
					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B					
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B	DAS				
					Packaging 3 - 34 - B4B	21 OCT 11 2019				
					Packaging 3 - 35 - B4B	9-39				
					Packaging 3 - 36 - B4B					
					140 QC 21 - FG	1 pcs	10/21/19	0.00 0.00	QC 21 - FG - 21	DAS
									QC 21 - FG - 70	21 OCT 11 2019
									QC 21 - SA - 53	9-39

Part Op 100 - (Small Fab) Assemble as per DWG.

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

GA097

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90081A077	Drive Screw #2 1/4" Long	4 Ea (4 ea)	100-Small Fab - 1	5148008
91732A233	Threaded Insert 5/16-24 Unf X 15/32	4 Ea (4 ea)	100-Small Fab - 1	5122149
92373A149	Roll Pin 3/32" X 1"	2 Ea (2 ea)	100-Small Fab - 1	122146
AN3-7A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5089286
AN5-5A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	FM133363
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 1	5021040
RBW6405G00332-3G-1	Base	1 pcs (1 ea)	100-Small Fab - 1	5131281
RBW6405G00332-3G-11	Pointer	1 pcs (1 ea)	100-Small Fab - 1	5640131618
RBW6405G00332-3G-3	Round Seat	1 pcs (1 ea)	100-Small Fab - 1	5132447
RBW6405G00332-3G-5	Stud	2 pcs (2 ea)	100-Small Fab - 1	5132065
RBW6405G00332-3G-7	Slide Seat	1 pcs (1 ea)	100-Small Fab - 1	5132499
RBW6405G00332-3G-9	Knob	2 pcs (2 ea)	100-Small Fab - 1	5132779
SKN-55	Thumb Nut Ss	1 Ea (1 ea)	100-Small Fab - 1	5107890

51 349 38 322 AN960-516 washer 2 (2 ea) 5041158

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90081A077	4	18	0
	91732A233	4	42	0
	92373A149	2	96	0
	AN3-7A	1	294	0
	AN5-5A	2	91	0
	RB41011	1	188	0
	RBW6405G00332-3G-1	1	2	0
	RBW6405G00332-3G-11	1	2	0
	RBW6405G00332-3G-3	1	2	0
	RBW6405G00332-3G-5	2	5	0
	RBW6405G00332-3G-7	1	2	0
	RBW6405G00332-3G-9	2	4	0
	SKN-55	1	8	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework Scrap Use-as-is		Cross tube Eng. (Non-AW) Small Fab Prod. Eng. Coord. Finishing Rec./Store/Packaging					
Date :	Sequence #:	QTY Affected :		MRB (QS104Z)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Drawing	Finish	Part Lost/Missing	Misread
Equip/Tooling		Crushing	BOM/Route	Grain Direction	Wrong Stock Pulled	Out of Sequence	Off-set/Set-up		
Handling/Preservation		Cracks	Broken/Damage/Defect	Weld					
Material		Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions						
Product Improvement		Marks/Chatter	Drill Holes						
Process Improvement		Mislabeled	Fit/Function						
Human Factors		Other/Details:							